

SANGILIMUTHU SAMIAYYA



QAQC, INSPECTION ENGINEER, WELDING, PAINTING & COATING, API SHUTDOWN INSPECTOR

Worked Country-India, UAE, Qatar, Saudi Arabia, Oman and Kazakhstan

(B.E Mechanical, Experience around 18 Years (India 10 years, abroad 8 years), CSWIP-3.1, BGAS- Gr 2, API 510, API 653, API 570, NDT Level-II (UT, RT, MT & PT), ISO Internal Auditor, UAE driving license, ARAMCO Approved Inspector-PID (Welding) for Offshore Platform Fabrication, BOSIET (OPITO)-Basic Offshore Safety induction & Emergency Training Certificate, OIL & Gas UK Guidelines Medical Fit for Unrestricted Offshore Medical Report (27.11.18 to Expired 26.11.20),

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Residential Address: 8th Cross East, Balaji Nagar, Kattur, Trichirapalli- Tamil Nadu- India

CV SUMMARY:

➤ I am a Graduate Mechanical Engineer with additional qualification of "CSWIP 3.1, BGAS-Grade-2, API 510, API 653, API 570, NDT Level-2 (RT, UT, MT & PT), ARAMCO Approved Inspector-PID (Mechanical) for offshore project welding inspector, BOSIET-OPITO, Internal Auditor" having more than 18+ years of experience **from vendor inspection, project site inspection, New plant construction inspection, manufacturing company, Shut down plant inspection, in-service inspection of running plant, offshore project platform fabrication, etc...** I worked and more experience from QA / QC, Inspection, Welding, design, construction, engineering, supervision, testing, coordination, Painting/Coating in EPC projects of petrochemicals refinery, oil & gas industry etc... More Knowledge & familiarity with codes of ASME, ASTM, API, TEMA, BS, JIS, DIN & Indian Standards etc...

SHUTDOWN INSPECTION COMPANY:

- 1) NORTH CASPIAN OPERATING COMPANY N.V. (NCOC N.V)-KAZAKHSTAN
- 2) SAUDI ARAMCO (Uthmaniyah Gas Plant (UGP), Saudi Arabia-KSA (From TUV NORD-KSA)
- 3) OXY Corporation (OCCIDENTAL OIL and GAS) Mukhaizna Oman (From Applus Velosi –Oman)
- 4) GAIL (INDIA) Limited, India
- 5) Gujarat Narmada Valley Fertilizers and Chemical Company Ltd (GNFC), Bharuch, Gujarat-India
- 6) Dolphin Energy Ltd-Ras Laffan Industrial City-Qatar (From GL Noble Denton WLL (DNV GL)-Qatar)

PERSONAL DOSSIER:

- DATE OF BIRTH: AUGUST 15, 1977 ,GENDER: MALE, MARITAL STATUS: MARRIED ,
- NATIONALITY: INDIAN, PASSPORT NO: J0269826 (Valid up to 2021).
- DRIVING LICENSE: UAE – NO. 1889161 (Valid up to 2023) ,LANGUAGES KNOWN: ENGLISH, HINDI & TAMIL

INSPECTION PERFORMED EQUIPMENT DETAILS:

- ASME "U" Stamp Pressure Vessels (Qty above 200 Nos, CS, SS, SDSS & Cladding vessels etc...),
- Sea Water cartridge Filter, Fuel Gas Filter, Mercury removal unit dust Filter, Heating medium Filter, Injection Filter, Diesel Filter Coalescer, Hot Oil Filter, sand accumulator, CPI Separator etc...
- Produced Water Treatment Packages including vessels, piping, skids & structural items, Flare packages (Riser), Treater Vessel Packages, Injection Water Filtration package Skid etc...
- Diesel & Water Storage Tanks, Chilled PW Break Tank, K/O Drums , Recovery Oil Drum, Flash Pots & heaters,
- Cross Country Pipelines (Oil and Gas), Cooling Water & Gas Mixed piping assembly ,Fuel Gas & Interconnecting Piping, Fabricated CS seam welded pipes, Piping skids for Fuel Oil tank Circulation Pumps,
- New Plant Construction of Compressor Station (CS) plant of Vessels, Storage Tanks, Piping systems etc...
- Instrument Air Receiver Vessels, SRU Incinerator Package & Ducting works,
- Shutdown inspection of Static Equipment details as various vessels, AGR Amine stripper Column, AGR amine Stripper Re-boiler, Shell Tube Heat Exchanges, waste heat boiler, Stack, Sump drum, Sulphur Condenser with Refractory lining, Adsorber vessels, Driers, Air coolers, burners, tube bundles, Filters, skids,

Process Piping, Storage Tanks, Pressure Safety Valves (PSV), unfired Furnace, Flanges, fasteners, steel structure (ladder, platform, Piping supports etc...), incoming raw materials & insulation etc.

- In service inspection of running plants at BCDS main flare, Remote Degassing Station (RDS), Remote Manifold Station Plant (RMS), well head and WIC area of above ground piping system etc...
- Offshore Fabrication of Tie-in Platform, Auxiliary Platforms , Jackets, Piles, Riser component-J tube, Anode, Mud mat, Boat landing , Celler deck, Mezzanine deck, Main deck, Upper deck, Heli Deck, Flare tip etc...
- Over Head Crane & Hoist Fabrication, Skid Modules, Heat Exchanger & reformer Furnace Accessories,
- Centrifugal Pumps, Ultrasonic Flow Meters, Level Transmitters & Gauges,
- Ball Valves, Gate Valves, Check valves & Globe Valves etc....
- Offshore Oil Tools of ICD Screens & RE Packers,
- RTR Pipes and fittings (GRE/GRV), Passive Fire Protection for Piping, Electrical Cables, TR/ Rectifier,
- Structure Steel Fabrications (Column, drums, Beam, Frame, Post, Ladder, H-Brace etc...), Filed Pipe Supports, Platform & Ladder, Gratings/ Stair treads etc...
- Structural Galvanized Roofing/Sliding Sheets, Fabricated of chequered plates & Steel Grating,
- HVAC Galvanized Ducts, Sacrificial anodes (structure & bracelet anodes, Pin Brazing Materials),
- Raw materials (Plates, Pipes, Flanges and fittings, Gaskets, Stud Bolts, Nuts & washers, welding consumable),
- Lab tests witness of mechanical test for WPS, PQR, and HIC etc...
- Painting inspection of various equipments as Vessels, tanks, pipes assembly, structural assembly etc...
- External coating inspection (FBE) for buried pipeline and Field Joint Coating (HBE-FJC) ,3LPP of line pipes,
- Concrete Weight Coating (CWC) of Line Pipes,
- Insulation, Fire proofing, refractory inspection and Cathodic Protection of various equipment

CLIENT APPROVAL AND INSPECTED PROJECT DETAILS:

- NORTH CASPIAN OPERATING COMPANY N.V. (NCOC N.V)-KAZAKHSTAN, Fircraft Engineering Service Limited Kazakhstan and Yeskert Kyzmet Rutledge (YKR) - Kazakhstan
- SAUDI ARAMCO (Uthmaniyah Gas Plant (UGP), Saudi Arabia-KSA (From TUV NORD-KSA)
- GL Noble Denton WLL (DNV GL)-Qatar-Dolphin Energy Ltd-Ras Laffan Industrial City- Qatar
- Mc DERMOTT Middle East-UAE- Long Term Agreement (LTA-II) Project- Saudi Aramco.
- SAIPEM S.P.A/EVERSENDI Offshore & GPC yard-UAE- Long Term Agreement (LTA-II) Project- Saudi Aramco.
- Samsung Engineering Co Ltd-Korea & UAE- Carbon Black and Delayed Coker (CBDC) Project-TAKREER-UAE.
- Samsung Engineering Co Ltd-Korea & UAE - Zubair Oil Field Development Project – ENI IRAQ.
- Samsung Engineering Co Ltd-Korea -Fertil-2 Ammonia / Urea Expansion Project- Ruwais. Abu Dhabi.
- Samsung Engineering- Saudi Aramco Third Party Cogeneration Projects- Power Cogeneration Plant Company
- Petrofac Emirates (PE-101)-UAE- Bab Habshan -1 Development Project – Phase 1-ADCO.UAE.
- Petrofac Emirates (PE-102) - Expansion of Bab Gas Compression Project -Phase 2-ADCO.UAE.
- Petrofac Emirates - Fadhili Gas Plant (FGP) SRU Facilities Project - Saudi Aramco.
- M.W.Kellogg & KBR Joint Venture(KJVG)-UK ,Gorgon Project Barrow Island LNG- Chevron Australia Pty Ltd
- McDermott Middle East, Inc-4 New Gas Injectors(4GI),3 Barren Towers & ZADCO UZ 750K- ADMA-OPCO.UAE
- McDermott Middle East, Flow Assurance Expansion Project (FAEP) - RASGAS COMPANY LTD-QATAR.
- Technip – Abu Dhabi-UAE- Saudi Elastomer project (SEP)- KEMYA (SABIC and ExxonMobil Chemical).KSA
- Fluor Transworld Services, U.S.A & UAE- Iraq West Qurna1 Project power 26MW- Exxon Mobile Iraq Ltd.
- Fluor Transworld Services -U.S.A- Jetty Boil-off Gas Recovery Project- Qatar Gas Operating Company Ltd
- Fluor Limited-UK - SADARA Project- DOW/SAUDI ARAMCO .KSA
- Worley Parsons International Inc- USA- Clean Fuels Project –SAMREF Company Ltd. KSA
- JGC Gulf International Co. Ltd-KSA- Jazan Construction Water Network Project- JGC Corporation. Korea
- JGC Corporation-Japan -Central Gas Plant-III (CGP) Project -Bahrain National Gas Expansion Company (S.P.C.)
- JGC Corporation-Japan -Barzan Onshore Project. RasGas Company Limited-Qatar.
- SK.Engineering -Korea - Nghi Son Refinery and Petrochemical (NSRP) Complex Project - NSRP LLC- Vietnam.
- SK Engineering & Construction -Korea - Fort Hills Secondary Extraction (EPC) Project -Alberta, Canada.
- Fjords Processing & NOV- Lower Fars Heavy Oil Development Program phase-1 (60 MBOPD)-KOC.KUWAIT
- Saipem S.p.A & Sharjah-UAE- Shah Gas Development Project (SGDP, EPC-2 & EPC-3) - Al Hosn Gas-ADNOC.UAE
- Saipem S.p.A & Sharjah-UAE- New Booster Station BS-171 Project- Kuwait Oil Company (KOC).Kuwait.
- Saipem-Sharjah-UAE- Khor Al-Zubair Fertilizer Plant Rehabilitation – IRAQ.

- Saipem Misr –Portugal- WDDM Phase IXa Development Project- Burullus Gas Company- Egypt.
- Metito Overseas Ltd - Dangote Fertilizer Project- Saipem.
- Pall Corporation/ Technip – UAE-Umm Lulu Phase II Full Field Development Project Package 2-ADMA-UAE.
- Pall Corporation Middle East- UAE-Cold Box Fouling Protection - MARATHON OIL.
- Pall Corporation Middle East/NTC (Technip/NPCC)-Upper Zakum 750K Project subsea pipe line, cables, offshore structures & Brownfield (EPC-1) - ZADCO-UAE.
- Pall Corporation/Petrofac-Reggane Nord Development Project Surface Facilities-Groupement Reggane
- Pall Corporation Middle East-Gas Filterd for Interconnection of ADWEC CRS to DEL TAWEELAH-GASCO-UAE
- Pall Corporation Middle East- Ruwais Refinery Expansion Project- TAKREER-UAE.
- Pall Corporation Middle East- West Qurna1-Section 2 WCTS (130) - Exxon Mobil Iraq Limited.
- Integrated Flow Solutions PP13/PP14 Combined Cycle Power Project-Saudi Electric Company.
- Banford Consulting-UK- SKARV Project- BP (British Petroleum).NORWAY.
- Daelim Industrial Co., Ltd- KSA- Sadara Mixed Feed Cracker Project-SADARA-KSA.
- Daelim Industrial Co., Ltd- KSA- KOC Telemetry Project- Kuwait Oil Company (KOC)
- Hyundai Engineering Korea- Utilities & Offsites Gas Chemical Complex- JV Gas Chemical LLC- Uzbekistan.
- Suffolk Petroleum Services Ltd- MIPS Pipelines OFF Shore project- Delta Afrik Engineering Ltd-Nigeria.
- Lloyd’s Register Inspection Limited-UK- Elefsis Refinery Upgrade Projects- Hellenic Petroleum S.A
- Dodsal Engineering and Construction L.L.C .OMAN-Project: Qarn Alam Steam Project
- Worley Parsons Oman Engineering L.L.C, OMAN, Zamil Hudson Company Ltd. KSA.

EDUCATIONAL QUALIFICATION:

B.E (Mechanical Engineering),First Class, Passed-April “1999”.Bharathidasan University, Tamil Nadu, INDIA.

TECHNICAL QUALIFICATIONS & PROFESSIONAL:

- CSWIP-3.1: Certified Welding Inspector (Cert. No-67204)-TWI, UK
- BGAS-Painting Inspector - Grade 2 (Cert. No-91875) - TWI, UK
- API-510 Pressure Vessel Inspector (Cert No. 44787, Certification Date July 31, 2012, Exp Date July 31, 2021)
- API-570 Piping Inspector(Cert No.59482, Certification Date July 31, 2015, Expiration Date July 31, 2021)
- API-653 Aboveground Storage Tank Inspector(Cert No.54064, Cert Date Sep 30,2014,Exp Date Sep 30,2020)
- American Society for Non-Destructive testing (ASNT) Level-II -RT, UT, MT & PT- IQM- Mumbai-India
 - Basic Offshore Safety Induction & Emergency Training (BOSIET-OPITO APPROVAL-CODE 5700) certificate
- OIL & Gas UK Guidelines Medical Fit for Unrestricted Offshore Medical Report (27.11.18 to Expired 26.11.20)
- ARAMCO Approved QC Inspector-PID (WELDING) – Offshore Platform (Structural & piping) for LTA-II project (SAFANIYA, BERRI, MARJAN AND ZULF)-Mc DERMOTT MIDDLE EAST-UAE/SAIPEM S.P.A-ITALY.
- Internal Auditor Course (QMS ISO 9001:2000) - Moody International Pvt. Ltd. Mumbai-India
- ADCO Approved Inspector for EPC of Expansion of Bab Gas Compression Project- Petrofac Emirates-UAE

SAFETY INDUCTION TRAINING:

- H2S/BA awareness (Card no.145377), Working at Heights (Card no.145373), and Confined space Entry (Card no.145329) training attended and certified from Venture Gulf-Qatar for Dolphin Energy Ltd.
- HSE and H2S induction training attended at Petrofac and ADCO –BAB Habshan site-Abu Dhabi-UAE.
- Work at Height and Confined space training attended at Petrofac and ADCO –BAB Habshan -Abu Dhabi.
- HSE induction training attended at NPCC, Petrofac and McDermott etc....
- HSE & H2S induction, Respirator Fit Test card, Confined Space Entry at SEFTEK for NCOC-KAZAKHSTAN

DRIVING LICENSE:

- United Arab Emirates (UAE)-Dubai-Light vehicle driving license no-1889161-Expiry date: March 2023.

INSPECTION EXPERIENCE SUMMARY OF JOB RESPONSIBILITIES:

- During Shutdown **various static equipments inspection** activities carried out on as opened and detailed internal visual inspection, witness and review of NDT and Advance Inspection Techniques, UT thickness witness on selected location (CML), external inspection, weld visual, identification of damages mechanism,

visual of CUI, witness of hydro test (shell, tube bundle, steam coil etc.), internal and external painting inspection, clearance for box-up, reports and documents review etc...

- During Shutdown various **Above ground process piping inspection** carried out as visual inspection on external condition for piping(Leaks,misalignment,vibration,supports,corrosion,insulation etc...), Valves, flanges, supports, steel structure attachments etc..., weld visual, witness and review of NDT and Advance Inspection Techniques (UT, MT, PT, RT, IRIS etc...), UT thickness, cut out piping, witness hydro test, visual of CUI, identification of damages mechanism, clearance for box-up, reports and documents review etc...
- During Shutdown various **Storage Tank inspection** carried out as visual of internal as opened and detailed condition for the bottom and annular plate, deck plate, shell, foundation, roofs, man way nozzles, tank piping manifold and steel structures etc..., witness and review of NDT and Magnetic Flux Leakage(MFL), patch plate location and size confirmation as per API 653,Witness of patch plate welding and repair base plate scab welding, external inspection, various testing (Air, Hammer, Penetration oil, Vacuum box, Trace gas) ,UT thickness witness, Roundness and plum check, weld visual, identification of damages mechanism ,Painting inspection, clearance box-up, reports review etc
- During shutdown, the Pressure Safety Valves (PRV), witnessed of pre-POP test, visual inspection after disassembled and cleaning, Final POP test, Seat tightness test and reports review.
- Prepare and review the ITP, QA/QC procedures like Quality Plan, Consumable control, NDE, PWHT, Testing, Coating, Calibration etc ... as per the Client's requirements/ specifications and also submit for approval.
- Perform the Pre Inspection Meeting (PIM) at initial project stage for review of PO and project requirements.
- Inspection of Raw materials (Plates, Pipes, Flanges, Gaskets, Bolt & Nuts, Welding consumable etc...) and review the Material Test Certificates (MTC) as per applicable material code and client specification.
- Monitoring / Witnessing of all the Welding related activities (before, during and after) as per client approved Inspection Test Plan, Quality Control procedures, approved GA drawings, WPS & client specification etc...
- Witness of Welding procedure Qualification and Welder performance Qualification test.
- Witness of PMI test, Hardness test, tensile test, bend test, impact test, macroscopic examination and review of all test reports according to applicable standard, client approved procedure and project specification.
- Perform the Stage wise inspection of fabrication as per ITP and approved GA drawing etc...
- Monitor and witness of welding parameters for the Processes such as SMAW, GTAW, GMAW & SAW etc...
- Witness of Non Destructive Tests (NDT) such as Ultrasonic test, Penetrant test, Magnetic Particle test, Visual and Leak Testing etc... and review the supplier reports.
- RT films interpretation and reports review as per project specification and standard.
- Witness of visual and final dimension inspection as per procedure, ITP and approved GA drawing etc...
- Witness of Weld repair activities as per client approved WPS.
- Punch List preparation before Hydro Test.
- Witness of thickness measurement on dish end, plates, flanges, piping, base line thickness survey etc...
- Issue of Non- conformance reports & verification of Corrective/Preventive action of supplier.
- Review of Daily Welding reports, Weld summary, PWHT report and chart.
- Witness of Hydrostatic test, Pneumatic test, filled water test, vacuum box test, Shop trial Run test, Performance test, NPSH test, Strip test etc... as per client approved procedures and applicable standard.
- Witness of Hydro shell test, Hydro seat test & pneumatic seat test, Gas test, Torque test, operational test, trial fit test for valves.
- In service inspection at Oil wellhead as painting and insulation inspection of above ground Piping system, piping supports, metallic structure, Skids, storage tanks, Valves, Flanges , Bolts and nuts etc...
- Witness of Surface preparation & painting inspection activities for buried new pipe lines as visual, DFT Holiday inspection of Field Joint Coating (HBE-FJC), full holiday inspection of FBE coating before lowering and back filling.
- Witness of pickling and passivation, Ferroxyl test for the vessel as per procedure.
- Witness of Surface preparation & painting inspection activities for pressure vessels, Crane Structures, Various Furnace Accessories Assembly, Piping Assemblies, Centrifugal Pumps ,Valves etc... ,
- Witness of External coating inspection (FBE) for buried pipeline and Field Joint Coating (HBE-FJC),
- Witness of Concrete Weight Coating(CWC) of Line Pipes as Compression strength on cubes(Gunite infill at central support roller area), Concrete cut back, Concrete Angle, Water absorption, Visual Inspection, Electrical continuity check, Electrical continuity check for Anode Pipe etc...

- Witness of the final inspection for equipment as internal assembly check, Verification of Name plate, internal cleaning, marking and Packing inspection etc...
- Preparing daily and weekly inspection reports and issuing Inspection Release Certificate (IRC).
- Coordination with client inspectors for inspections of Hold and Witness Point.
- Review of supplier drawings, reports, procedure & documents such as all NDT reports, WPS, PQR, WPQ, weld map, NDE operator qualification, PWHT report and chart, NDE procedures, supplier inspection report and Manufacture Data Book (MDB) etc... As per client specification and standard.
- To Forecast and plan the requirement of QC departments in the area of authority, with respect to owner Quality requirements as per the relevant documents/ Project Quality Manuals etc...

CARRIER HISTORY

WORK EXPERIENCE

Company: NORTH CASPIAN OPERATING COMPANY N.V. (NCOC N.V)-KAZAKHSTAN, Yeskert Kyzmet Rutledge (YKR), Kazakhstan and ARISE Global, Singapore

Position : API INSPECTOR (Shutdown Inspection)

Duration: April 2019 to May 2019 (2 Months)

DUTIES AND RESPONSIBILITIES

- Internal, External visual inspection of Various equipments (Column , Closed drain drum , degasser tower Produced water scrubber, stage moisture separator etc...) as per NCOC SOW, location identification of damage mechanism, Visual of CUI, Witness of various NDT inspection, inspection of repair welding and coating etc...
- Various Storage tanks (Condensate Tank, Demineralised water tank, Degassed water storage tank, SWS feed tank, Cooling medium expansion tank etc...), External and internal visual inspection, visual of internal as opened and detailed condition for the bottom and annular plate, shell, foundation, roofs, man way nozzles, tank piping manifold and steel structures etc., witness and review of various NDT(UT survey and UT thickness, PAUT, MPI,PT etc...), Magnetic Flux Leakage(MFL) report review and patch plate location and size confirmation as per API 653,remaining life calculation, Roundness and plum check, weld visual, identification of damages mechanism ,Witness of patch plate welding and repair base metal scab welding, witness of repair for Painting, clearance for box-up, reports review etc...

WORK EXPERIENCE

Company: SAUDI ARAMCO (Uthmaniyah Gas Plant (UGP), Saudi Arabia-KSA (From TUV NORD-KSA)

Position : API PLANT INSPECTOR (Shutdown and In-service Inspection)

Duration: February 2019 to March 2019

DUTIES AND RESPONSIBILITIES

- Internal, External visual inspection of Various equipments (Boiler, Deaerator, Acid Gas knock out drum, Burners, Air Coolers etc...) as per Aramco SOW, location identification of damage mechanism, Visual of CUI, Witness of various NDT inspection, witness of Hydro static test, inspection of repair welding etc...

Visual and identification of Dead legs (Vents, Drain, Closed valves, Header lines, By pass lines, Pressure Relief Valves etc...), hydrostatic test of Hot tapping etc...

WORK EXPERIENCE

Company: OXY Corporation (OCCIDENTAL OIL and GAS) Mukhaizna Oman (From Applus Velosi –Oman)

Position : API PLANT INSPECTOR (Pre-Shutdown and In-service Inspection)

Duration: January 2019

DUTIES AND RESPONSIBILITIES

- External Visual inspection and location identification of damage mechanism for the various equipments, process Piping, Valves, Structures with supports, Ladders, platforms, Walkways, handrails, Bolts and nuts, foundation etc... Detailed Inspection report preparation including

findings with photos and recommendation as repair, alteration, replacement, paint touch up etc... for the existing items.

Witnessing of welds visual and witnessing of NDT (surface Eddy current testing) for crack on suspected welds, UT thickness measurement on suspected area for the structures.

WORK EXPERIENCE:

Company: GAIL (INDIA) Limited, India
Position : API 570 INSPECTOR (Shutdown Inspection)
Duration: November 2018

DUTIES AND RESPONSIBILITIES

- During Shutdown inspection various **Very High Pressure Steam (SVH) Piping** inspection activities witnessed as Location marking of Insulation for cutting, External visual inspection, Location identification of damages mechanism, Diameter measurement, UT thickness measurement on CML and grid points, remaining life calculation, witness of NDT, PMI, weld visual, visual of CUI, condition of insulation, hardness inspection etc...

WORK EXPERIENCE

Company: Gujarat Narmada Valley Fertilizers and Chemical Company Ltd (GNFC), Bharuch, Gujarat-India
Position : Inspection Engineer (Shutdown Inspection)
Duration: October 2018

DUTIES AND RESPONSIBILITIES

- During Shutdown inspection various **Static Equipments (Various vessels, Tanks, shell and tube Heat Exchangers, Column, Reactors, Coolers, towers, Stacks, Condensers, Separators, Absorber etc...)** activities carried out as opened and detailed internal and external visual inspection (for Shell plate, dish end, tube sheet and tubes, nozzles , bottom and annular plates, roof plates, tray, vertex and Baffle plates ,fasteners, Flanges and fittings, foundation etc...), witness of NDT, witness of UT thickness Survey, weld visual, identification of damages mechanism, visual of CUI, condition of insulation, painting inspection, clearance for box-up, preparation inspection reports etc...

WORK EXPERIENCE

Company: M/s.GL Noble Denton WLL (DNV GL)-Qatar (Dolphin Energy Ltd-Ras Laffan Industrial City-Qatar)
Position : Senior QA/QC Inspector
Duration: **From February 2018 to March 2018.**

- Shutdown inspection activities witnessed for the AGR Amine stripper column crack repair rectification on CWL as full Grinding on CWL, DHT, welding, Hot MPI & WFMT, UT Scan, PWHT, RT review, internal and external coating inspection and vendor documents and reports review.
- New Re-boiler replacement for existing equipments and inspection details as existing Channel head visual as opened and detailed inspection, NDT inspection, visual of Tube bundle, Eddy current, IRIS, hydro test, piping cut out, welding, NDT etc...
- Various static equipments and external piping inspection of Sump drum, Sulphur Condenser, Adsorber vessels, Driers, Air coolers, burners, tube bundles, Filters, above ground piping, Pressure Safety Valves (PSV), Flanges, fasteners, steel structure (ladder, platform, Piping supports etc...), incoming raw materials & insulation etc. inspection carried out at as opened and detailed condition, witness NDT, final inspection, hydro test of shell and tube, box up clearance etc..

WORK EXPERIENCE:

Company : **M/s. Eram International Quality & Standardization LLC, Abu Dhabi (UAE).**
Position : **Inspection Engineer**
Duration : **From October 2013 to December 2017 and May 2018 to July 2018**

- ❖ M/S. **ERAM International** is a **Third Party inspection body** with ISO 17020: 1998 accreditation by UKAS and one of the leading companies providing a variety of quality services effectively. ERAM International has expanded into various sectors of the Oil & Gas Industry such as specialized in Third Party Inspection/ Surveillance, Supplier Audits & Surveys & Technical Training.

PROJECT PERFORMED DETAILS:

- Client: **SAUDI ARAMCO –KSA.**
Contractor: **MC DERMOTT Middle East LLC-UAE, PROJECT: LTA-II (SAFANIYA, BERRI, MARJAN AND ZULF)**
Contractor **Eversendai Offshore RMC FZE-LTA-II (ZLUF, MARJAN, & BRRI)**
Inspected Items: **Offshore Fabrication** of Tie-in Platform, Auxiliary Platforms , Jacket, Piles, Riser component-tube, Anode, Mud mat, Boat landing , Transition piece, production decks – Celler deck, Mezzanine deck, Main deck, Upper deck, Heli Deck, WH Deck, WH Access deck, Aux Deck etc...
Rigid pipelines including flexible pipelines and onshore works for following materials (Inconel 625, Alloy 20, 6Mo, Stainless steel 316L, Cladded pipe and fittings (Inconel) & Carbon steel)
- Client: **Abu Dhabi Oil Refining Company (TAKREER)-Abu Dhabi-UAE.**
Contractor: **M/S.Samsung Engineering Co Ltd-Korea/Abu Dhabi.**
Supplier: M/S.Quality International Co. Ltd-Sharjah -HFZ-II-UAE. Project: Carbon Black and Delayed Coker (CBDC), Inspected Items: **“U” Stamp Pressure vessel Equipments–Qty 56 Nos** (Above one year resident inspector behalf of Samsung Engineering)
- Client: **ENI IRAQ,** Contractor: **M/S.Samsung Engineering Co Ltd-Korea/Abu Dhabi-UAE**
Supplier: M/S. Process Group International-UAE / FERROFAB FZE-UAE/ Hidayath Heavy Industry LLC-UAE
Project: Zubair Oil Field Development Project,
Inspected items: **Produced Water Treatment (PWT) package** including vessels, piping, skids & structural items-Raw materials inspection to painting, FAT inspection of package and punch list clearance
- Client: **Abu Dhabi Company for Onshore Petroleum Operations Ltd (ADCO)-UAE.**
Main Contractor: **Petrofac Emirates-UAE. (Project No.PE-101)**
Sub Contractor: **Consolidated Contracting, Engineering & procurement S.AL Offshore (CCEP)-UAE.**
Project: Bab Habshan -1 Development project – Phase 1.
Inspected Items: Above ground piping system, piping supports, Skids, storage tanks, metallic structure, Valves, Flanges, Bolts and nuts etc... at BCDS, RDS, WIC area, Oil well head -Site Inspection.
In service inspection as Thickness inspection, Visual inspection, Surface preparation, DFT painting inspection of damaged and corrosion area, PP insulation, Punch list issue and close out, supplier reports review.
- Client: **Abu Dhabi Company for Onshore Petroleum Operations Ltd. (ADCO)-UAE.**
Contractor: **Petrofac Emirates-UAE. (Project No.PE-102)**
Supplier: Consolidated Contracting, Engineering & procurement S.AL Offshore (CCEP)-Abu Dhabi-UAE.
Project: EPC of Expansion of Bab Gas Compression Project (EBGCP) – Phase 2
Inspected Items: **Cross Country Pipelines** of Oil and Gas (Buried and above ground pipelines)
Shut down inspection of Remote Manifold Station (RMS Plant),
New Plant Construction inspection of Compressor Station (CS Plant) of piping systems etc...
Surface preparation, Visual, DFT painting, Holiday inspection of Field Joint Coating (HBE-FJC), Full holiday inspection of FBE coating before lowering and back filling, visual and Holiday Inspection of Cathodic Protection and reports review, insulation and fire proofing inspection, External visual and wall thickness of refractory inspection of vessels and pipes.
- Client: **Abu Dhabi Oil Refining Company (TAKREER)-Abu Dhabi-UAE.**
Contractor: **M/S.Samsung Engineering Co Ltd-Korea.**
Supplier: M/S. SeAH Steel UAE LLC-RAK - (UAE). Project: Carbon Black and Delayed Coker (CBDC)
Inspected Items: **CS seam welded Pipes at Pipe Mill manufacture**
- Client: **Abu Dhabi Marine Operating Company (ADMA-OPCO)-UAE.**
Contractor: **McDermott Middle East, Inc-UAE,**
Supplier: M/S. Pentair/Gulf Valves- Hamriyah Free zone- Sharjah.
Project: - 4 New Gas Injectors (4GI), 3 Barren Towers & ZADCO UZ 750K WP-3A
Inspected Items: **Various Valves (Gate valves, Ball Valves etc...)**
Hydro shell test, Hydro seat test & pneumatic seat test, Gas test, visual & final dimensions, Torque test, Valve operational test, trial fit test, draining and drying, hardness test and weight verification.
- Client: **ADMA-OPCO-UAE, MARATHON OIL, ZADCO-UAE, Groupement Reggane, TAKREER-UAE.**
Contractor: Pall Corporation Middle East /NTC (Technip/NPCC)/ Petrofac.
Supplier: M/S.GMMOS-UAE/ Hidayath Heavy Industry LLC-UAE/ Ferrofab-UAE.

Project: - Umm Lulu, Upper Zakum 750K, Cold Box Fouling Protection, Ruwais Refinery Expansion Project
Inspected Items: Injection Water Filtration package Skid, Sea Water Filter Cartridge Vessels, Amine Inlet Coalescer, Heating Medium Filter, Fuel Gas Filter, Diesel Filter Coalescer etc...

- Client: **Nghi Son Refinery and Petrochemical (NSRP) LLC- Vietnam.** Contractor: **SK.Engineering-Korea.**
Supplier: M/S. Pentair/Gulf Valves- Hamriyah Free zone- Sharjah.
Project: Nghi Son Refinery and Petrochemical (NSRP) Complex Project.
Inspected Items: **Check Valves, Gate valves & Globe Valves**
MTC review, hydro shell test, Hydro seat test & pneumatic seat test, visual & final dimensions, painting inspection, packing inspection & Supplier inspection report review.
- Client: **Abu Dhabi Gas Development Company Limited-UAE.**
Contractor: **Saipem S.p.A.** Supplier: M/S. Pentair/Gulf Valves- Hamriyah Free zone-Sharjah.
Project: - Shah Gas Development Project (SGDP, EPC-2 & EPC-3). Inspected Items: **Ball Valves**
- Client: **JGC Corporation – Korea & NSRP LLC Vietnam.**
Contractor: JGC Gulf International Co. Ltd –KSA & SK.Engineering. Korea.
Supplier: **Future Pipe Industries –Abu Dhabi -UAE.**
Project: **Jazan Construction Water Network Project-KSA & NSRP Complex Project-Vietnam.**
Inspected Items: **GRE/GRV Pipes and pipe fittings**
MTC review, witness of hydrostatic pressure test, Visual and dimension inspection, NDT and supplier inspection report review.
- Client: **Abu Dhabi Oil Refining Company (TAKREER)-Abu Dhabi-UAE.**
Contractor: **M/S.Samsung Engineering Co Ltd-Korea.**
Supplier: Abu Dhabi Pipe Factory (ADPF) LLC-UAE. Project: Carbon Black and Delayed Coker (CBDC)
Inspected Items: **GRE/GRV Pipes and pipe fittings**
- Client: **Al-Jubail Petrochemical Company–KEMYA (SABIC and ExxonMobil Chemical) -KSA.**
Contractor: **M/S. Technip – Abu Dhabi-UAE.**
Supplier: Arabian Profile Company Ltd, Widest Steel Industries & Nassar hussain Hardware Co.WLL-UAE
Project: - Saudi Elastomer project (SEP) – Halobutyl Project (HP)
Inspected Items: **Structural Galvanized Roofing/Sliding Sheet, Fabricated Galvanized chequered plates**
- Client: Al-Jubail Petrochemical Company–KEMYA (SABIC and ExxonMobil Chemical) -KSA.
Contractor: Technip – Abu Dhabi-UAE.
Supplier: Universal Voltas LLC, Universal Weather Maker Factory LLC & Oasis Metal Manufacturing LLC-UAE
Project: - Saudi Elastomer project (SEP) – Halobutyl Project (HP)
Inspected Items: **HVAC Galvanized Ducts & Fabricated Steel Gratings.**
- Client: Al-Jubail Petrochemical Company–KEMYA (SABIC and ExxonMobil Chemical) -KSA.
Contractor: Technip – Abu Dhabi-UAE.
Supplier: M/S. Petro gas piping -Dubai-UAE & Galperti Middle East FZE-Dubai-UAE.
Project: - Saudi Elastomer project (SEP) – Halobutyl Project (HP), Inspected Items: **Pipes, Flanges & Fittings**
- Client: **Burullus Gas Company- Egypt. Contractor: Saipem Misr -Portugal.**
Supplier: M/S. AIL Industries Co. Ltd - Sharjah-UAE. Project: - WDDM Phase IXa Development
Inspected Items: **Sacrificial Anodes (Structure & Bracelet anodes)**
MTC review, PQT witness, marking identification inspection, visual and dimension inspection, witness of Destructive test (cross section), witness of chemical analysis and Closed circuit potential Testing, Visual and DFT inspection of internal anode and packing inspection.
- Client: **JV "UZ-KOR GAS CHEMICAL" LLC- Uzbekistan**
Contractor: **Hyundai Engineering Co. Ltd-Korea** Supplier: M/S. Young Hwa (RAK) Steel Co FZ - LLC,-UAE.
Project: - Utilities & Offsites at the Ustyurt Gas Chemical Complex
Inspected Items: **Structure Steel Fabrication (Column, Beam, Frame, Post, Ladder, H-Brace etc...)**
- Client: **Abu Dhabi Company for Onshore Petroleum Operations Ltd. (ADCO)-UAE**
Contractor: **Petrofac Emirates-UAE. (Project No.PE-102)**
Supplier: **National Petroleum Construction Company (NPCC)–Abu Dhabi -UAE.**
Project: EPC of Expansion of Bab Gas Compression Project – Phase 2

Inspected Items: Single Layer External FBE coating of line pipes 6" NS, 6.35 mm thk, 168.3 mm OD, 0.250" thk, SML API 5LX65 (Qty -13756.178 Mts)

Pipe material & coating material inspection, PQT, cleaning and surface preparation of pipes, Visual and DFT, production test on final coating, lab testing, holiday testing, marking, documents verification, and IRN issue

- Client: **RASGAS COMPANY LTD-QATAR**, Contractor: **McDermott Middle East, Inc-UAE**
Supplier: M/S. Brederoshaw International BV-RAK-UAE. Project: - **Flow Assurance Expansion Project (FAEP)**,
Inspected Items: Concrete Weight Coating (CWC) of Line Piping
Compression strength on cubes(Gunite infill at central support roller area), Concrete cut back, Concrete Angle, Water absorption, Visual Inspection, Electrical continuity check, Electrical continuity check for Anode Pipe, In process inspection and documents review etc...
- Client: **Kuwait Oil Company (KOC)-Kuwait**, Contractor: **Saipem S.p.A.**
Supplier: Tyco Fire & Security UAE L.L.C, Mussaffa, Abu Dhabi. Project: - New Booster Station BS-171
Inspected Items: **Galvanized SMLS pipes, Flanges and Fittings**
- Client: **Power Cogeneration Plant Company-KSA**, Contractor: M/S.Samsung Engineering Co Ltd-Korea.
Supplier: M/S. ARANER -SPAIN /Pact Engineering co - Sharjah Airport Free zone-UAE.
Project: **Saudi Aramco Third Party Cogeneration Projects.**
Inspected Items: **Reverse Osmosis plant (RO) package and Miscellaneous**
MTC review, Visual and final dimension, packing inspection, Reviewed(Hydrostatic report, Container report, supplies inspection reports, calibration certificate , PMI report, COC, equipment data sheets review) etc...
- Client: **SADARA –KSA**, Contractor: **Daelim Industrial Co., Ltd- KSA**
Supplier: Stahl Crane Systems FZE-Dubai-UAE. Project: - **Sadara Mixed Feed Cracker**
Inspected Items: **Over Head Crane & Hoist**
- Client: **Kuwait Oil Company (K.S.C.)**.
Contractor: Daelim Industrial Co., Ltd- KSA, Supplier: Trouvay & Cauvin Gulf B.S.C.
Project: - KOC Telemetry, Inspected Items: CS Seamless Pipes

WORK EXPERIENCE:

Company : **M/s. Baxcounsel Inspection Bureau Private Ltd, Dubai (UAE)**
(Behalf of NDE Technical Services GmbH-Germany-(Edif NDE))
Position : **Inspection Engineer**
Duration : February 2011 to April 2013.

- ❖ M/S. Baxcounsel is a leading international ISO 9001:2000 certified Third Party Inspection. Baxcounsel work conducting stage wise inspection, quality checks and assurance as well as surveillance in core infrastructure development projects such as refineries, petrochemicals, fertilizers, pharmaceuticals, and chemicals, man-made fiber plants, atomic and nuclear.

PROJECT INSPECTION DETAILS:

- Client: M/S. Chevron Australia Pty Ltd.
Contractor: M.W.KELLOGG & KBR-UK (Kellogg Joint Venture Gorgon-KJVG)
M/S.Plenty Process Filtration-UK, Supplier: M/S.Quality International Co. Ltd-Fujairah-FFZ-UAE
Project: Gorgon Project Barrow Island LNG, "U" Stamp Pressure vessel Equipments–Qty 47 Nos
- Client: Exxon Mobile Iraq Ltd. Contractor: M/S. Fluor Transworld Services, U.S.A. & Abu Dhabi
Supplier: Tech international FZC- Sharjah-UAE, Project: Iraq West Qurna1 Project power 26 MW.
Inspected Items: Diesel Storage Tanks with ladder and platform (Qty 2 nos)
Material Inspection, Material Test Certificate Review, Fit up & Welding Inspection, vacuum box testing, NDT witness and reports review, Film interpretation, visual and dimension inspection, filled water testing, blasting and painting, Documents review.
- Client: **Qatar Gas Operating Company Ltd-Qatar**. Contractor: **Fluor Transworld Services -U.S.A**
Supplier: Stahl Crane Systems FZE-Dubai-UAE .Project: **Jetty Boil-off Gas Recovery.**
Inspected Items: Overhead Travelling Bridges Cranes (10 Tons-3 Nos & 3 Tons-1 No)
Material Inspection for girder, Material Test Certificate Review, Fit up & Welding Inspection, NDT witness and reports review, Film interpretation, visual and dimension inspection, blasting and painting, Trial run test without Load in shop, assembly inspection & Documents review.
- Client: **Qatar Gas Operating Company Ltd-Qatar**. Contractor: **Fluor Transworld Services -U.S.A**

Supplier: M/S. William Hare. Abu Dhabi- UAE. Project: **Jetty Boil-off Gas Recovery.**

Inspection and Expediting of Structure Steel fabrication

- Client: Exxon Mobile Iraq Ltd. Contractor: M/S. Fluor Transworld Services, U.S.A. & Abu Dhabi
Supplier: M/S. Descon Engineering FZE- Sharjah-UAE. Project: Iraq West Qurna1 Project power 26 MW.
Inspected Items: Water Storage Tank & Fuel Gas Knock out Drum -Vessel (Each 1 no)
- Client: Exxon Mobile Iraq Ltd. Contractor: M/S. Fluor Transworld Services, U.S.A. & Abu Dhabi
Supplier: at FBM KNM FZCO-Dubai-UAE. Project: Iraq West Qurna1 Project power 26 MW.
Inspected Items: Fuel Gas Knock out Drums & Fuel Gas Flash Pots -“U”, Stamp Vessels (QTY-6 Nos).
- Client: Exxon Mobile Iraq Ltd. Contractor: M/S. Fluor Transworld Services, U.S.A. & Abu Dhabi
Supplier: Gulf Marine Maintenance and Offshore Service Company (GMMOS)-Dubai-UAE.
Project: Iraq West Qurna1 Project power 26 MW.
Inspected Items: Instrument Air Receiver Vessels –“U”, Stamp Vessels (QTY-3 Nos)
- Client: SAMREF (Saudi Aramco Mobil Refinery Company Ltd-YANBU-KSA).
Contractor: M/S. Worley Parsons International Inc- USA
Supplier: John Zink Company/Petron Emirates Contracting Company -Dubai-UAE.
Project: SAMREF Clean Fuels Project.
Inspected Items: SRU Incinerator Package & Ducting fabrication work with painting
- Client: SAMREF (Saudi Aramco Mobil Refinery Company Ltd)-KSA.
Contractor: M/S. Worley Parsons International Inc- USA.
Supplier: M/S. Van Leeuwen Pipe & Tube and Ados Klinger Gasket ,Project: SAMREF Clean Fuels Project.
- Client: DOW/ARAMCO-KSA. Contractor: M/S. Fluor Limited-UK.
Supplier: Phocenne Middle East, Van Leeuwen, Gerab national & Petro gas piping. Project: SADARA.
- Client: M/S. BP (British Petroleum)- NORWAY, Supplier: Baker Hughes -Techno Park-Jebel Ali-Dubai-UAE
Project: SKARV and consultant: M/S. Banford Consulting-UK
Inspected Items: Inspection of Reactive Element Packers & ICD Screens for Offshore Oil Tools (6 5/8” 200 & 300 microns Screens, 5 1/2” 300 microns screens & 6 5/8” RE Packers)
Witnessed inspection for LPT of machined components (ICD housing, Adaptor Ring, End ring, Weld ring, C ring etc...), ICD Flow test, Full force test, fit up and welding inspection, visual and dimension inspection.
- Client: Ruwais- Abu Dhabi-UAE. Contractor: M/S. Samsung Engineering Company Ltd-Korea/Abu Dhabi.
Supplier: Dubai Cable Company (Pvt) Ltd-UAE/ BSS Technologies. Project: Fertil-2 Ammonia/ Urea Expansion.
FAT Inspection of Low, medium voltage, Instrumentation Cables & TR/ Rectifier for Cathodic Protection
fabrication Electrical Panel, MTC review and reports review

March 2010 to January 2011-M/s. Moody International Pvt. Ltd. Mumbai-India

-Inspection Engineer

- ❖ M/s. Moody International Pvt. Ltd is a leading international ISO 9001:2000 certified **Third Party Inspection (TPI)** and certification with conducting stage wise inspection, quality checks and assurance as well as surveillance in such as refineries, petrochemicals, fertilizers, pharmaceuticals, chemicals, atomic and nuclear

VENDOR INSPECTION DETAILS:

- Inspection of Pressure vessel at M/s. Petromar Engineering Solutions Pvt. Ltd. Mumbai, India.
On behalf of M/s. Dodsai Engineering and Construction L.L.C OMAN
- Inspection of Centrifugal Pumps with piping assemblies at M/s. Sulzer Pumps India Ltd-
Mumbai- India-On behalf of M/s. Doshi Ion Exchange- Ahmadabad
These includes Witnessed Visual inspection of casting, Performance test, NPSH test, Strip test, NDT, Hydro test, Final Inspection, Visual and DFT Inspection, Packing preservation & Documents Review etc...
- Inspection of 2” – 900# & 2”-1500# Ball Valve, reduced bore, Flanged end RF at M/s. Peco Valve Pvt. Ltd –
Mumbai. On behalf of M/s. Worley Parsons Oman Engineering L.L.C
- Inspection of Cartridge Filters at Nirmal Industrial Controls Pvt. Ltd – Asangoan Mumbai-Gail India Ltd-Delhi
- Inspection of Ultrasonic Flow Meter-Flow cell 30” & 38” at M/s. Nirmal Industrial Controls Pvt Ltd-Mumbai-
India-On behalf of M/s. Dodsai Engineering and Construction L.L.C OMAN.
- Inspection of AT 100 Level Transmitters & KM26T Level Gauges at M/s. K-TEK Level Engg. Pvt. Ltd- Navi
Mumbai. On behalf of M/s. Worley Parsons Oman Engineering L.L.C.
- Inspection of Seamless Cold Drawn Low CS Tubes & ERW CS Tubes for M/s. Zamil Hudson Company Ltd. KSA.
- Inspection of Octagonal Ring Gasket (R51, R47, R63) at L&T Limited, Surat, Gujrat-India-On behalf of
Malaysian International Trading Corpn. Kuala Lumpur, Malaysia.

Oct 2009 to March 2010-M/S. Aavishkar Group-Mumbai-India

-Sr. Inspection Engineer

- ❖ **Aavishkar Group Company** is related to Fabrication projects and Outsourcing, Welding Consultancy, Qualification and NDT, third part inspection (TPI), welder training, trading of Equipment & trading welding consumables for all major Chemical, Petrochemical and Mechanical Engineering industries

VENDOR INSPECTION DETAILS:

- ⇒ Inspection of cooling water piping & Gas Mixed piping assembly at M/s. Tenova Hypertherm M/s.Cold Weld Engineering Pvt. Ltd-Mumbai-On behalf of M/s.Tata Steel-Jamshedpur-India.
- ⇒ Visual, Welding & dimension inspection, hydro test witnessed for Piping per standards & procedure.
- ⇒ Inspection of Walking & Fixed Beam Furnace accessories assembly at M/s. Tenova Hypertherm Pvt. Ltd – Mumbai- On behalf of M/s. JSW Steel Ltd - Bellary-Karnataka
- ⇒ Inspection of small Heat Exchanger at M/s. Tenova Hypertherm Pvt. Ltd- Mumbai-ACCIL Haryana-India.
- ⇒ Inspection of Steel Structure fabrication & Witnessed welder qualification test & NDE (PT, MT and UT) testing as per ASME code.

Apr 2007 to Oct 2009-M/S. Classic Stripes Pvt. Ltd-Mumbai-India (ISO 9001-2000)

-QA/QC Engineer

- ❖ **Classic Stripes Ltd** is involved in manufacture of General structure medium fabrication for Oil & Petrochemical sector, pipe assembly, structural fabrication, signage, installation of structure etc...

Responsibilities:

- ⇒ QA/QC related all document preparing & Updated the routine quality records as per International standard, client specification & company procedures
- ⇒ Conducting Raw material inspection and identification, Reviewed mill certificates/ material test certificates & NDT certificates as per standards.
- ⇒ Stage wise Inspection, fit up, visual, dimension & final inspection carried out for Fabrication & assembly Parts as per drawing, approved customer QAP or ITP, Standards & client Specification
- ⇒ Maintaining the records such as WPS.PQR, NDT, PWHT, ISO, inspection data's & QC dossier.
- ⇒ Welding process (SMAW, GMAW, GTAW etc.)Monitor and control as per approved WPS.
- ⇒ Issue of Non-conformance reports & implementation of Corrective / Preventive action.
- ⇒ Surface preparation & painting inspection of various structural and piping assemblies etc....

Nov 2001 to April 2007-P.M. Electro-Auto Pvt. Ltd. (ISO 9001-2000), Mumbai-India

-QA/QC Engineer

- ❖ Company manufacturing of static equipments, storage tanks, security equipments, pipe assembly welding, Structure steel fabrication, automotive parts, Lifting & control panel assy etc...

Responsibilities:

- ⇒ QA/QC related all document preparing & Updated the routine quality records as per International standard, client specification & company procedures
- ⇒ Conducting Raw material inspection and identification, Reviewed mill certificates/ material test certificates,
- ⇒ Stage wise Inspection, fit up, visual, dimension & final inspection carried out for Fabrication & assembly Parts as per drawing, approved customer QAP or ITP, Standards & client Specification
- ⇒ Coordinate with contractor & Supplier representative for as-built drawings, test reports, WPSs, PQRs, Fabrication Procedure & NDT Procedures & validation etc....
- ⇒ Welding process (SMAW, GMAW, GTAW etc.)Monitor and control as per approved WPS.
- ⇒ Issue of Non-conformance reports & implementation of Corrective / Preventive action.
- ⇒ Surface preparation & painting inspection of various structural and piping assemblies etc....

2000 Aug to 2001 Aug-Gravity Die Casters PVT Ltd- Chennai-India

-Quality control Inspector (QC)

Responsibilities:

- ⇒ Inspection of raw materials, stage wise and final inspection of products.
- ⇒ Prepare all type of inspection report (online, incoming & final).
- ⇒ Die penetration test for casting & Handling of all type of main inspection instruments & Rejection data.

COMPUTER SKILLS:

- Operating System: Windows 2000, Windows XP, Vista , Applications: MS Office (Excel, Word, Presentation, Outlook and Access) , Auto CAD 2000 R-14 & ERP, General: Internet & E-mail

Declaration:

I hereby declare that the above information is true to the best of my knowledge and belief.

Date :

Yours Sincerely,

Place :

(SANGILIMUTHU SAMIAYYA)